

A₂ Page 1, line 3, after the title, insert the following "Background of the Invention".

A₃ Page 1, line 4, please delete "according to the preamble of claim 1", and insert after device -- for producing castings--.

A₄ Page 1, lines 6-7, please change "a device of this type according to the species" to -- a conventional device--.

A₅ Page 1, line 28, insert the following title: "**Summary of the Invention**".

A₆ Page 1, lines 29-30, please delete "according to the species".

A₇ Page 1, lines 33-34, please delete the paragraph.

A₈ Page 3, line 6, insert the following title: "**Brief Description of the Drawings**".

A₉ Page 3, line 9, please insert the following title: "**Description of Illustrated Embodiment**".

In the Claims

Please amend claims 1-3 as follows:

A₁₀

1. Device for producing castings out of a fusible or dispersible base material, comprising an injection unit from which the at least partially liquefied material can be injected into a mold, wherein the injection unit has an inlet port for feeding the material, and wherein the injection unit has a chamber with two movable walls which are adapted to move either together in the same direction or in opposite directions so to vary a volume of the chamber, and wherein the two walls forms the cavity, wherein one of the two walls is movable into the mold.